



Presented by:  
**Bianco Tours**

Tour date:  
**October 1 - 5, 2018**  
 Monday - Friday

For reservations and information please contact:  
**Bianco Sales Dept.**  
**(734) 946-7021**

5 Days / 4 Nights  
**\$926.00**  
 per person/double occupancy

**YOUR BIANCO TOUR INCLUDES:**

**Round Trip Transportation**  
 Via deluxe highway motorcoach. Equipped with reclining seats, overhead storage, & restroom for your comfort and convenience.

**Accommodations**

- 1 Night in Paradise, MI
- 1 Night in Wetmore, MI
- 1 Night in Houghton, MI
- 1 Night in Gladstone, MI

**Meals Included**

- 4 Breakfasts & 4 Dinners

**Featuring**

- **Tahquamenon Falls**
- **Great Lakes Shipwreck Museum**
- **Pictured Rocks National Lakeshore Boat Cruise**
- **Tour of Copper Country / Keweenaw Peninsula**  
*Including Houghton, Hancock, Calumet, Eagle River, Copper Harbor and Brockway Mountain Drive.*
- **Lake of the Clouds**
- **Norway Spring**
- **Iron Mountain Iron Mine**
- **Kitch-iti-kipi "The Big Spring"**

*Tour price includes gratuities for above trip inclusions.*  
**BIANCO TOUR DIRECTOR & DRIVER GRATUITIES ARE NOT INCLUDED.**

*Escorted by a professional Bianco Tour Director*  
*Coffee & snacks served on the first morning*  
*Alcoholic & non-alcoholic drinks & snacks served on return trip*

**PACE OF TOUR:** ① ② ③ ④ ⑤



Bianco Tours does not own or operate any of the suppliers of services or accommodations for your trip. As a result, it is not responsible for any negligent or willful act or failure to act of any such supplier or of any third party over whom Bianco Tours has no control.



(734) 946-7021  
 www.biancotours.com



**Day 1**

Our journey north begins with a cup of hot coffee and a snack served by a professional Bianco tour director. Rest stops and a lunch stop on our own are made for comfort and convenience. After we cross the "Mighty Mac," our first stop is **Tahquamenon Falls State Park**. Upon arrival, we will meet our guide who will take us on a 45 minute tour to the Upper Falls. The Upper Falls are the largest waterfall east of the Mississippi with a drop of nearly 50 feet and 200 feet across. Following our visit, we will have an included dinner at the beautiful

**Tahquamenon Falls Brewery**, a special place that echoes the Tahquamenon Falls and surrounding forest. After an incredible meal, we check into our waterfront hotel in Paradise, MI with magnificent views of Whitefish Bay.

**Day 2**

Breakfast is included this morning before departing for Whitefish Point and the **Great Lakes Shipwreck Museum**. The museum has become one of Michigan's most popular destinations where guests learn about the perils of maritime transport on the Great Lakes like

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the wreck of the Edmund Fitzgerald. See the Historic Whitefish Point Light Station and take a stroll on Lake Superior's shore and beautiful rocky beach. Following our visit we depart for Munising, making a stop for lunch on our own. This afternoon, we board a **2-1/2 hour cruise of the Pictured Rocks National Lakeshore**. The lakeshore offers towering multicolored sandstone cliffs, mile-long sparkling beach strands, dashing water falls, a huge area of sand dunes and more. See such highlights as Miner's Castle, Colored Caves, Indian Head and Chapel Rock. Following our cruise, we have an included dinner at a local Munising restaurant before checking into our hotel offering magnificent views of Lake Superior.

**Day 3**

Another included breakfast greets us this morning before departing for the **Keweenaw Peninsula** and **Copper Country**. We will pick up our step-on-guide and embark on a full day tour of the area. We will travel through Houghton, Hancock, Calumet, Eagle River, Copper Harbor and Brockway Mountain Drive. The Keweenaw Peninsula is the northernmost part of Michigan's Upper Peninsula. It projects into Lake Superior and was the site of the first copper boom in the United States. Brockway Mountain Drive runs along the ridge of Brockway Mountain on the Keweenaw Fault. Upon reaching the top of the mountain, we are greeted by a full panoramic view of the surrounding area including Lake Superior, Copper Harbor, Eagle Harbor and the surrounding lakes and forests. Lunch is on our own at a local restaurant in Copper City. This evening we check into our hotel in Houghton, home for the next night. Dinner is included this evening at a charming historic restaurant.

**Day 4**

Following our included breakfast this morning, we depart for **Lake of the Clouds**. Surrounded by the silhouettes of the ancient Porcupine Mountains, the Lake of the Clouds is a blue gem amid the thick forests and one of the most photographed features in the area. We will stop at Bond Falls, a beautiful water fall located along the Ontonagon River. We have lunch on our own before arriving at the **Norway Spring**. The spring was discovered in 1903 when the Oliver Mining Company struck water here while drilling for iron ore in 1903! Fill up a container of crisp cool spring water before departing for the **Iron Mountain Iron Mine**. We will travel 2,600 feet through drifts and tunnels to 400 feet below the earth's surface where we see amazing rock formations and large underground lighted caverns. The mine operated for 68 years and produced tons of iron ore for the great steel mills of the Midwest. This afternoon, we check into our hotel overlooking Little Bay de Noc on the Northern Tip of Lake Michigan. Dinner is included this evening at the hotel as we enjoy the surrounding natural beauty.

**Day 5**

A final included breakfast jump starts our day as we begin our journey home. Our first stop is **Kitch-iti-kipi**, Michigan's largest natural freshwater spring. Measuring two hundred feet across and forty feet deep, over 10,000 gallons of water per minute gush from the spring's fissures in the underlying limestone. We'll see this amazing attraction up close aboard an observation raft offering excellent views of the crystal clear waters and fascinating underwater features and mysteries lurking within. This afternoon, we spend some time in **Mackinaw City** with shopping and lunch on our own. A dinner stop on our own is made en route before returning home.

**IT'S EASY TO JOIN A BIANCO TOUR!**

Reservations for \_\_\_ participants. Just complete the form below and include a **\$20.00 deposit per person** to hold your reservations. Full payment is due 30 days prior to departure. A charge of \$350.00, based on double occupancy, may be levied on all cancellations made within 30 days of departure. No refunds within 7 days of departure. Please make checks payable to: **Bianco Tours • 12555 Universal Dr. • Taylor, MI 48180.**

Name: \_\_\_\_\_

Address: \_\_\_\_\_

City: \_\_\_\_\_ State: \_\_\_\_\_ Zip: \_\_\_\_\_

Email: \_\_\_\_\_

Phone #: \_\_\_\_\_ Roommate(s): \_\_\_\_\_

- Private room: \$1,206.00
- Double room: \$926.00
- Triple room: \$833.00
- Date: 10/1/18
- Code: 10N80797
- Tour: Yooperland, USA
- Group: Bianco Tours

CREDIT CARD PURCHASE (print clearly)

**(A 3% convenience charge will be added to the above prices for credit card purchases)**



Name on card: \_\_\_\_\_

Card number: \_\_\_\_\_ - \_\_\_\_\_ - \_\_\_\_\_ - \_\_\_\_\_

Exp. Date: \_\_\_\_\_ (month) \_\_\_\_\_ (year)

Security Code: \_\_\_\_\_

Signature: \_\_\_\_\_ Amount being charged: \$ \_\_\_\_\_

*I have read and accept the conditions regarding cancellation refunds and payments*